



## AAM Competition Dodge Viper SRT Exhaust System (2015- Present)



# INSTALLATION INSTRUCTIONS

(DESIGNED FOR ONLINE USE AND COLOR PRINTING)

### **\*\*\*WARNING: PRODUCT(S) ARE DESIGNED FOR OFF-ROAD / COMPETITION USE ONLY\*\*\***

Read all directions before attempting installation. This product requires above average mechanical ability to install properly, professional installation recommended. Installation requires appropriate tools for proper installation of this kit. As with all mechanical projects, take appropriate precautions for your personal safety and for the proper care and treatment of the vehicle being serviced. AAM Competition, LLC offers no warranty and accepts no liability caused by improper installation, modification and/or use of this product. Installation may void factory's manufacturer's warranty. Contact AAM Competition LLC or an authorized Dealer with questions or problems regarding this product. When removing Stock/OEM parts read and follow the factory service manual for proper procedures. Copyright AAM Competition, LLC 2016






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**Tools Needed:**

- 3/8" Drive Ratchet
- 10" Ratchet Extension
- 8mm Socket
- 13mm Socket
- T30 Torx Drive Ratchet Fitting
- 13mm Wrench

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**Parts List:**

No.	Description	Qty	Image
1	Exhaust Tips	2	 A close-up photograph of a single, polished metal exhaust tip with a flared, oval-shaped end. The AAM logo is visible in the bottom left corner of the image.
2	Exhaust Pipes	2	 A photograph showing two stainless steel exhaust pipes with flared ends. The AAM logo is visible in the bottom left corner of the image.
3	Heavy Duty T-Bolt Clamps	2	 A photograph of two heavy-duty metal T-bolt clamps, which are used to secure exhaust pipes together. The AAM logo is visible in the bottom left corner of the image.

## Installation

1. Remove the hardware securing the front of the side skirts to the front fender liner (3 x T30 Torx bolts each side)



2. Remove rear fender liner covers (6 x T30 Torx bolts each side)



*Note: it is much easier to reach this hardware with the rear wheels removed for additional clearance.*

3. Remove rubber bump-stops from the top mounting points on the front of the side skirts (1 x T30 Torx each side)



4. Remove hardware from the top mounting points on the front of the side skirts (3 x 8mm bolts each side)



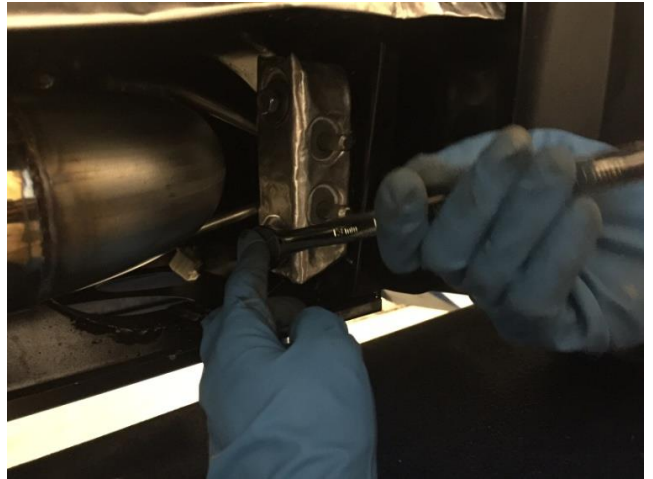
5. Carefully slide side skirts out from the side of the car
6. From underneath of the car, undo the downstream O<sub>2</sub> sensor wiring harness clips



- 7.** Undo the V-Band clamps securing the exhaust system to the downpipes



- 8.** Remove the front exhaust hanger mounts (2 x 13mm bolts)



- 9.** Slide the exhaust toward the rear of the car to free the rear hanger from the last rubber mount

- 10.** Remove the downstream O<sub>2</sub> sensors from the removed portion of the OEM exhaust system

- 11.** Install the downstream O<sub>2</sub> sensors into the AAM Competition exhaust system. We recommend using anti-seize on the threads during installation.



- 12.** Install front exhaust hanger mounts onto the AAM Competition exhaust system.

- 13.** Put exhaust system into place on the vehicle, and secure the front exhaust hanger mount. We recommend using non-abrasive objects to aid in propping the exhaust up, such as wood blocks.



- 14.** Re-install V-Band clamps to hold the AAM Competition exhaust system to the OEM downpipes.
- 15.** Re-connect O<sub>2</sub> sensor wiring harness clips
- 16.** Slide the exhaust tip segments onto the front section of the exhaust and into the rear hanger mounting points.



*Note: The rear exhaust hanger mounts utilize a slide bracket, which allows for height adjustment of the exhaust. To make adjustments once the exhaust tip segments are installed, simply loosen the hanger bolts and push up or down on the rubber mount.*

- 17.** Once the exhaust system is positioned to your liking, fully secure all exhaust mounting hardware. The side skirts may be carefully slid back into place to verify exhaust tip placement and angle before fully re-installing.



- 18.** Re-install side skirt mounting hardware. Ensure that all components are properly secured prior to driving.

***Enjoy your new AAM Competition Dodge Viper Exhaust System!***